



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-581-013
Job Sheet 194188



Part No: D206-581-013

Job Qty: 1 pcs

Part Name: Pre-Flight Folding Step LH



Order 3877

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No:

Due Date: 5/10/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV D Ipp Rev:A New Issue 10-07-16 JLM Verified BY:DD IPP REV:B 16.03.30 NOW AT CHG002 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		5/10/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	
							Packaging 1 - 32	
							Packaging 1 - 33	
							Packaging 1 - 34	
							Packaging 1 - 35	
							Packaging 1 - 36	
120	QC 4	1 pcs		5/10/19	0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S180781



Part: D206-581-013

Job No: 194188

Serial No/Batch: S180781

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7, FAA STC SH1031N

				QC 4 - 68	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	5/10/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/10/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D206-581-013

135 - Document Control - Photocopy bluefile & type labels per PPPD206-581-013 CHG002

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-005-3-16	Insert	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM131285
D4101-041 - 2V	Pre-Flight Step Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F144058
D4102-1	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5198025
MS27039-4-14	Screw	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5007281
NAS1149D0416J	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM131511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	80-005-3-16	6	42	0
	D4101-041	1	0	0
	D4102-1	1	0	0
	MS27039-4-14	6	65	0
	NAS1149D0416J	6	2,001	0

Part Specifications

Specifications could not be found.

Plex 4/26/19 11:43 AM Dart.Renwick.Jennifer